



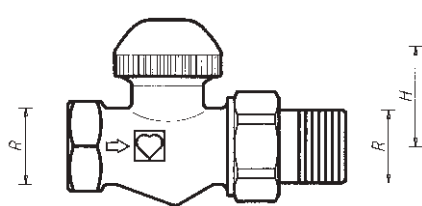
011

EN 215

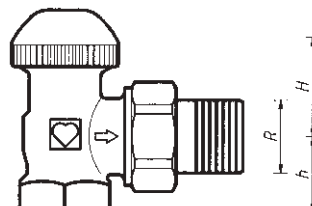
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certificated products:

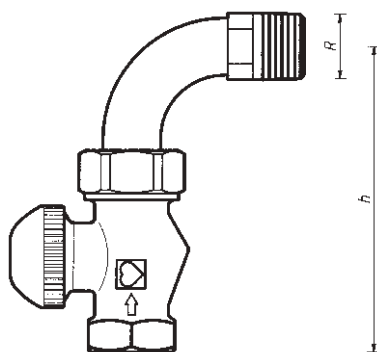
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- 1 7724 91
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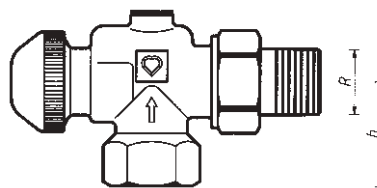
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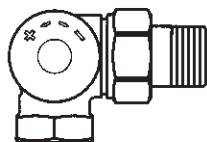
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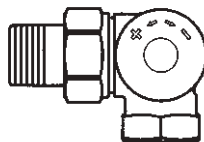
7723 + 6249



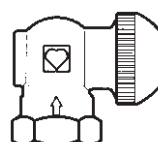
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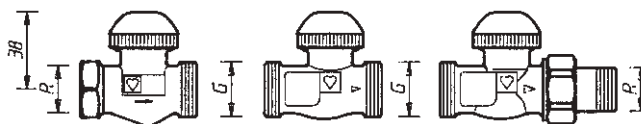
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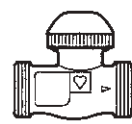
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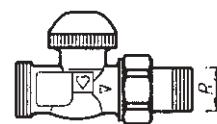
☑ Special models R = R 1/2, G = G 3/4



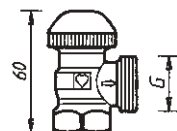
1 7723 61



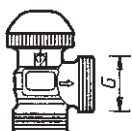
1 7737 91



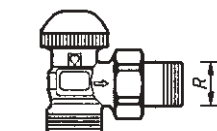
1 7733 81



26



26



52

☑ **Dimensions in mm for Standard Series EN 215 T2, HD 1215**

| Art. No.                          | Designation                                          | DN | R   | Ø  | L   | H  | h   | Order No.                                        |
|-----------------------------------|------------------------------------------------------|----|-----|----|-----|----|-----|--------------------------------------------------|
| <b>7723</b>                       | Dimensional Series "F", Straight Valve               | 10 | 3/8 | 12 | 75  | 27 | –   | 1 <b>7723</b> 90                                 |
|                                   |                                                      | 15 | 1/2 | 15 | 83  | 27 | –   | 1 <b>7723</b> 91                                 |
|                                   |                                                      | 20 | 3/4 | 18 | 98  | 27 | –   | 1 <b>7723</b> 92                                 |
| <b>7724</b>                       | Dimensional Series "F", Angle Valve                  | 10 | 3/8 | 12 | 49  | 27 | 20  | 1 <b>7724</b> 90                                 |
|                                   |                                                      | 15 | 1/2 | 15 | 54  | 23 | 23  | 1 <b>7724</b> 91                                 |
|                                   |                                                      | 20 | 3/4 | 18 | 63  | 23 | 23  | 1 <b>7724</b> 92                                 |
| <b>7723</b>                       | Straight Model "F"                                   | 25 | 1   | 22 | 126 | 27 | –   | 1 <b>7723</b> 93                                 |
| <b>7724</b>                       | Angle Model "F"                                      | 25 | 1   | 22 | 70  | 23 | 33  | 1 <b>7724</b> 93                                 |
| <b>7723</b><br>+<br><b>6249</b>   | Dimensional Series "F",<br>Straight Model with elbow | 10 | 3/8 | 12 | 40  | 27 | 84  | Valve and elbow<br>must be ordered<br>separately |
|                                   |                                                      | 15 | 1/2 | 15 | 54  | 27 | 97  |                                                  |
|                                   |                                                      | 20 | 3/4 | 18 | 60  | 27 | 114 |                                                  |
| <b>7728</b>                       | Reverse Angle Model                                  | 10 | 3/8 | 12 | 49  | 35 | 27  | 1 <b>7728</b> 90                                 |
|                                   |                                                      | 15 | 1/2 | 15 | 55  | 35 | 33  | 1 <b>7728</b> 91                                 |
|                                   |                                                      | 20 | 3/4 | 18 | 66  | 32 | 33  | 1 <b>7728</b> 97                                 |
| <b>7758</b>                       | AB                                                   | 10 | 3/8 | 12 | 49  | 26 | 21  | 1 <b>7758</b> 90                                 |
|                                   |                                                      | 15 | 1/2 | 15 | 53  | 26 | 31  | 1 <b>7758</b> 91                                 |
| <b>7759</b>                       | CD                                                   | 10 | 3/8 | 12 | 49  | 26 | 21  | 1 <b>7759</b> 90                                 |
|                                   |                                                      | 15 | 1/2 | 15 | 53  | 26 | 31  | 1 <b>7759</b> 91                                 |
| <b>7723 D</b>                     | Dimensional Series "D", Straight Valve               | 10 | 3/8 | 12 | 85  | 27 | –   | 1 <b>7723</b> 95                                 |
|                                   |                                                      | 15 | 1/2 | 15 | 95  | 27 | –   | 1 <b>7723</b> 96                                 |
|                                   |                                                      | 20 | 3/4 | 18 | 106 | 27 | –   | 1 <b>7723</b> 97                                 |
| <b>7724 D</b>                     | Dimensional Series "D", Angle Valve                  | 10 | 3/8 | 12 | 52  | 27 | 22  | 1 <b>7724</b> 95                                 |
|                                   |                                                      | 15 | 1/2 | 15 | 58  | 23 | 26  | 1 <b>7724</b> 96                                 |
|                                   |                                                      | 20 | 3/4 | 18 | 66  | 23 | 29  | 1 <b>7724</b> 97                                 |
| <b>7723 D</b><br>+<br><b>6249</b> | Dimensional Series "D",<br>Straight Model with elbow | 10 | 3/8 | 12 | 40  | 27 | 94  | Valve and elbow<br>must be ordered<br>separately |
|                                   |                                                      | 15 | 1/2 | 15 | 54  | 27 | 107 |                                                  |
|                                   |                                                      | 20 | 3/4 | 18 | 60  | 27 | 122 |                                                  |

☑ **Models**

All models are nickel plated and supplied with a screw cap.

Universal models with special socket for threaded pipe and compression union:

|                   |             |                  |                                                              |
|-------------------|-------------|------------------|--------------------------------------------------------------|
| <b>HERZ-TS-90</b> | <b>7723</b> | <b>3/8 – 3/4</b> | Straight model dimensional series "F"                        |
|                   | <b>7724</b> | <b>3/8 – 3/4</b> | Angle model dimensional series "F"                           |
|                   | <b>7728</b> | <b>3/8 – 3/4</b> | Reverse angle model                                          |
| <b>HERZ-3-D</b>   | <b>7758</b> | <b>1/2</b>       | 3-axis valve "AB", radiator to the right of the intake valve |
|                   | <b>7759</b> | <b>1/2</b>       | as above "CD", radiator to the left                          |

Universal models in straight and angle model also in dimensional series "D" available.

Universal models with threaded socket:

|                  |          |                |
|------------------|----------|----------------|
| 1 <b>7723</b> 93 | <b>1</b> | Straight model |
| 1 <b>7724</b> 93 | <b>1</b> | Angle model    |

## ☑ Models

All models are nickel plated and supplied with a screw cap.

Universal models with special socket for threaded pipe and compression union:

|                   |               |                  |                                                              |
|-------------------|---------------|------------------|--------------------------------------------------------------|
| <b>HERZ-TS-90</b> | <b>7723 D</b> | <b>3/8 – 3/4</b> | Straight model, Dimensional Series“D”                        |
|                   | <b>7724 D</b> | <b>3/8 – 3/4</b> | Angle model, Dimensional Series“D”                           |
|                   | <b>7728</b>   | <b>3/8 – 3/4</b> | Reverse angle model                                          |
| <b>HERZ-3-D</b>   | <b>7758</b>   | <b>1/2</b>       | 3-axis valve “AB”, radiator to the right of the intake valve |
|                   | <b>7759</b>   | <b>1/2</b>       | as above “CD”, radiator to the left                          |

## ☑ HERZ-TS-90 Special Valve Models

HERZ-TS-90 Special Valve Models, dimension 1/2"

|                  |                                                                                       |
|------------------|---------------------------------------------------------------------------------------|
| 1 <b>7723</b> 61 | Straight model, universal socket x male thread G 3/4, with cone seal                  |
| 1 <b>7737</b> 91 | Straight model, 2 x male thread G 3/4, with cone seal                                 |
| 1 <b>7733</b> 81 | Straight model, radiator connection with cone seal, pipe connection male thread G 3/4 |
| 1 <b>7724</b> 58 | Angle model, universal socket x male thread G 3/4, with cone seal                     |
| 1 <b>7724</b> 41 | Angle model, 2 x male thread G 3/4, with cone seal                                    |
| 1 <b>7724</b> 37 | Angle model, radiator connection with cone seal, pipe connection male thread G 3/4    |

## ☑ Other Versions

|                      |                                                          |
|----------------------|----------------------------------------------------------|
| <b>HERZ-TS-90-E</b>  | Valves with reduced resistance for one-pipe systems      |
| <b>HERZ-TS-E</b>     | Valves with maximum flow for one-pipe systems            |
| <b>HERZ-TS-90-V</b>  | Valves with continuous, concealed pre-setting            |
| <b>HERZ-TS-98-V</b>  | Valves with continuous, read-out pre-setting             |
| <b>HERZ-TS-90-kv</b> | Valves with fixed kv-values for district heating systems |

Separate standard sheets are available for these models.

## ☑ Operating Data Compression Union

|                               |        |
|-------------------------------|--------|
| Maximum operating pressure    | 16 bar |
| Maximum operating temperature | 120 °C |

Heating water purity according to Austrian standard ÖNORM H 5195 and/or VDI-guideline 2035.

When using HERZ compression unions for copper and steel pipes, observe the permissible temperatures and pressures as specified in EN 1254-2:1998 Table 5. A maximum operating temperature of 80 °C and maximum operating pressure of 4 bar applies for plastic pipe connections, if permitted by the pipe manufacturer.

## ☑ Field of Application

Water heating systems

## ☑ Radiator Connection

Iron pipe connection 6210, with cone seal.  
It is recommended that the HERZ assembly key 6680 be used.

## ☑ Further Connecting Options

Order numbers are available in HERZ Product Range Catalogue.

To be used instead of the radiator connection and on the male thread G 3/4:

|             |                  |                                                                                                                                                                                                                                |
|-------------|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>6210</b> | <b>1/2</b>       | Iron pipe connection, lengths 26 mm and 35 mm.                                                                                                                                                                                 |
| <b>6211</b> | <b>1/2</b>       | Reducing connection, 1/2" x 3/8".                                                                                                                                                                                              |
| <b>6213</b> | <b>3/8</b>       | Reducing connection, 3/8 x 1/2".                                                                                                                                                                                               |
| <b>6218</b> | <b>3/8 – 3/4</b> | Long threaded bush, without nut, can be shortened to compensate for differences in structural dimensions, lengths 3/8" x 40: 1/2" x 76; 3/4" x 70 mm.                                                                          |
| <b>6218</b> | <b>1/2</b>       | Threaded bush, without nut, lengths 36, 39, 42, 48 and 76 mm.                                                                                                                                                                  |
| <b>6235</b> | <b>3/8 – 3/4</b> | Soldering connection 3/8" x 12; 1/2" x 12, 15 and 18; 3/4" x 18.                                                                                                                                                               |
| <b>6249</b> | <b>3/8 – 3/4</b> | Connection elbow for iron pipes, without nut, with cone seal.                                                                                                                                                                  |
| <b>6274</b> | <b>G 3/4</b>     | Compression union for copper and thin-walled steel pipes, external pipe diameters 8, 10, 12, 14, 15, 16, 18.                                                                                                                   |
| <b>6276</b> | <b>G 3/4</b>     | HERZ compression union with soft seal for copper and thinwalled steel pipes, particularly suitable for hard special steel pipes and pipes with hard-galvanised surfaces. For external pipe diameters 12, 14, 15, 16 and 18 mm. |
| <b>6098</b> |                  | HERZ compression union for PE-X-, PB and plastic composite pipes.                                                                                                                                                              |

For use on the socket side of the valve:

|             |                   |                                                                                                                                                        |
|-------------|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>6219</b> | <b>1/2 – 3/4</b>  | Reduction socket, brass, for connecting pipe and valve, female thread (pipe) x male thread (valve) 1" x 1/2", 1 1/4" x 1/2", 1 x 3/4", 1 1/4" x 3/4".. |
| <b>6066</b> | <b>M 22 x 1,5</b> | Plastic pipe connection for PE-X-, PB and plastic composite pipes, for use with adapter 1 6272 01 (R 1/2 x M 22 x 1.5).                                |
| <b>6098</b> | <b>G 3/4</b>      | Plastic pipe connection for PE-X, PB and plastic composite pipes, for use with adapter 1 6266 01 (R 1/2 x G 3/4).                                      |

For pipe dimensions of plastic pipe connections refer to the HERZ catalogue.

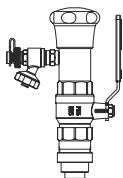
### ☑ Pipe Connecting, Universal Models

The universal models are equipped with special sockets offering the option of connecting either a threaded pipe or calibrated soft-steel or copper pipe, the latter two by means of a compression union. The compression union must be ordered separately. When using R = 1/2" valves for external pipe diameters of 10, 12, 14, 16 and 18 mm use adapter Art. No. 6272 between valve and the compression union.

| Pipe Ø D mm          |  | 12        | 10        | 12        | 14        | 15        | 16        | 18        | 18        |
|----------------------|--|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Valve R =            |  | 3/8       | 1/2       |           |           |           |           |           | 3/4       |
| Adapter Ord. No.     |  | –         | 1 6272 01 | 1 6272 01 | 1 6272 01 |           | 1 6272 01 | 1 6272 11 |           |
| Comp. Union Ord. No. |  | 1 6292 00 | 1 6284 00 | 1 6284 01 | 1 6284 03 | 1 6292 01 | 1 6284 05 | 1 6289 01 | 1 6292 02 |

We recommend use of support sleeves for the installation of soft steel or copper pipes with compression unions. For perfect installation, it is imperative to lubricate the thread of the locking nut (male thread and female thread) as well as the olive itself with silicon oil. We refer to our instructions for installation.

### ☑ Special Design Features



#### Changing the Upper Part of a Thermostat Valve

The upper part of the HERZ thermostatic valve can be changed under pressure by means of the HERZ changing tool for the purpose of:

- Equipping the valve with another thermostatic valve upper part with fixed, stepped kv-values or with pre-adjustable upper part. This allows for adaption of the volume flows through the individual radiators to actual requirements
- Cleaning the seal at the spindle and/or changing the upper part of the valve. These are easy methods of removing defects in radiator thermostat valves, caused e. g. by foreign substances such as dirt, welding and soldering residues.

When using the valve with the new upper part follow the instructions enclosed with the changing tool.

### ☑ Spindle Seal, HERZ-TS-90 O-Ring-Chamber



An O-Ring is used as a spindle seal. It is located in a brass chamber which can be changed during operation. The O-Ring keeps maintenance requirements to a minimum and permits smooth valve operation over a long period of time.

#### Changing the O-Ring

1. Dismantle the HERZ thermostatic head and/or the HERZ-TS-handwheel.
2. Then, the O-Ring chamber, including the O-Ring, is unscrewed and replaced with a new one. During this change, use a wrench to hold the upper part. During dismantling, the valve is completely open and therefore sealed tight. However, a few drops of water may leak out.
3. For re-assembly follow the above steps in reverse sequence. When installing the HERZ-TS hand-wheel, make sure that the valve closes by turning!

Article number for O-Ring set: 1 6890 00

### ☑ HERZ-Thermostat Valve, Nominal Lift



The screw cap serves for operation during the installation phase (pipe flushing). The thermostatic valve is formed by removing the screw cap and screwing in the HERZ thermostatic head without draining the heating system.

Setting the nominal lift with the screw cap:

On the knurled part of the circumference of the screw cap there are two setting marks (webs in) alignment with the "+" and "-" marks.

1. Close the valve by turning the screw cap clockwise.
2. Mark the position corresponding to the setting mark "+".
3. Turn the screw cap anti-clockwise until the setting mark "-" is at the position marked under item 2.

### ☑ Installation

The lower part of the thermostatic valve is incorporated into the radiator intake with the flow in the Installation direction of the arrow (arrow on the valve body). If possible, the HERZ thermostatic head should be in a horizontal position in order to permit optimum room temperature control and minimise interference.

### ☑ Important for Installation

Under no circumstances should the HERZ thermostatic head be exposed to direct sunlight or to the Important for Installation effects of equipment emitting relevant quantities of heat, e. g. TV sets. If the radiator is covered by curtains this will lead to the formation of a heat accumulation zone in which the thermostat cannot sense the room temperature properly and consequently cannot control it. In such cases, use the HERZ thermostat with remote sensor or the HERZ thermostat with remote adjustment.

For detailed information on the HERZ thermostats consult the individual standard sheets.

### ☑ Summer Setting

After the end of the heating period open thermostats or handwheels completely by turning anti- Summer Setting clockwise, this prevents dirt particles accumulating at the valve seat.

### ☑ HERZ-TS Handwheel



In case the lower part of a HERZ thermostatic valve is not equipped with a HERZ thermostatic head the HERZ-TS handwheel will replace the screw cap.

During assembly follow the enclosed instructions.

### ☑ Accessories, Handwheel

- 1 **6680** 00 HERZ assembly key for connections
- 1 **6807** 90 HERZ-TS-90 assembly key
- 1 **7780** 00 HERZ changing tool for thermostat upper parts
- 1 **9102** 80 HERZ-TS-90 handwheel, Series 9000 "Design"

### ☑ Spare Parts

- 1 **6390** Thermostatic upper parts, order numbers available in HERZ product range catalogue.
- 1 **6890** 00 HERZ-TS-90 O-ring set

### ☑ Proportional band

|                  | kv-value |      |      |      |      |      |      |      |
|------------------|----------|------|------|------|------|------|------|------|
| p-difference [K] | 0,5      | 1    | 1,5  | 2    | 2,5  | 3    | 3,5  | 4    |
| TS 90 DN10       | 0,13     | 0,27 | 0,39 | 0,51 | 0,59 | 0,63 | 0,66 | 0,68 |
| TS 90 DN15       | 0,15     | 0,31 | 0,46 | 0,60 | 0,75 | 0,81 | 0,82 | 0,83 |
| TS 90 DN20       | 0,20     | 0,39 | 0,56 | 0,70 | 0,83 | 0,95 | 1,05 | 1,12 |
| TS 90 DN25       | 0,23     | 0,45 | 0,68 | 0,90 | 1,11 | 1,32 | 1,51 | 1,72 |

☒ **Herstellerangaben**

| Order number<br>thermostatic valve                                                                                                                                                                                                           | Order number<br>thermostatic head | Nenndurchfluss<br>Ventil DN10 l/h | Nenndurchfluss<br>Ventil DN15 l/h | Nenndurchfluss<br>Ventil DN20 l/h |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| <b>1 7724 90</b><br><b>1 7724 91</b><br><b>1 7724 92</b><br><b>1 7724 95</b><br><b>1 7724 96</b><br><b>1 7724 97</b><br><b>1 7723 90</b><br><b>1 7723 91</b><br><b>1 7723 92</b><br><b>1 7723 95</b><br><b>1 7723 96</b><br><b>1 7723 97</b> | <b>1 7230 06</b>                  | 165                               | 195                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 7260 06</b>                  | 165                               | 195                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 7260 16</b>                  | 165                               | 195                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 7060 16</b>                  | 165                               | 195                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 7060 26</b>                  | 165                               | 213                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 9200 30</b>                  | 165                               | 195                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 9200 60</b>                  | 165                               | 195                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 9220 03</b>                  | 165                               | 195                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 9220 06</b>                  | 165                               | 195                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 9240 03</b>                  | 165                               | 195                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 9240 06</b>                  | 165                               | 195                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 9230 06</b>                  | 165                               | 213                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 9260 06</b>                  | 165                               | 213                               | 220                               |
|                                                                                                                                                                                                                                              | <b>1 9860 10</b>                  | 165                               | 200                               | 220                               |

Bei der Verwendung von unterschiedlichen Gewindeausführungen bei HERZ-Thermostatventilen und HERZ-Thermostatköpfen sind passende Thermostatadapter zu verwenden

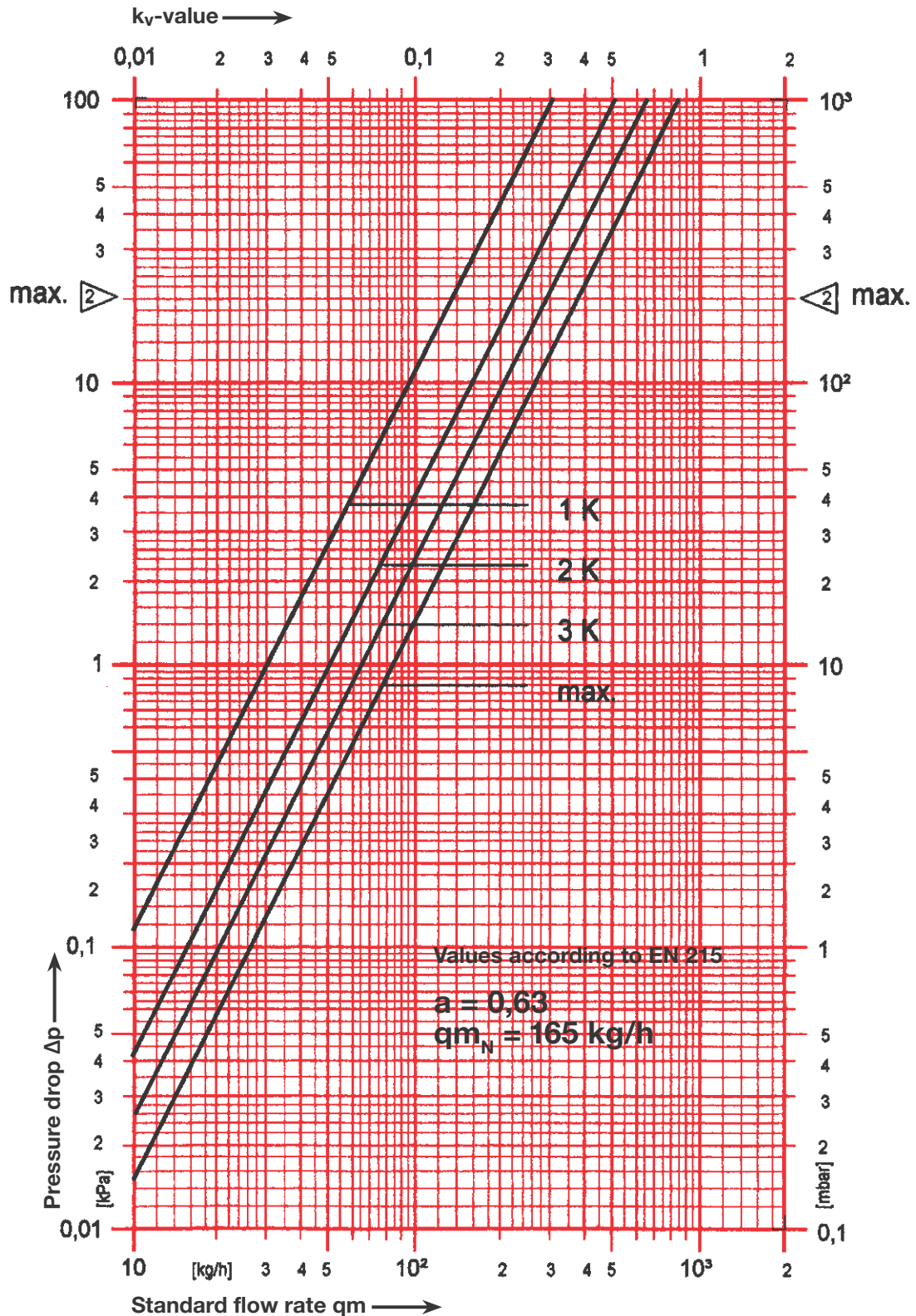
# HERZ Standard Diagram

HERZ-TS-90

Art. No. 7723 – 7759

Dim. DN 10 R = 3/8

Valve dimensioning [ $\Delta p$ ] shall be performed in accordance with the "VDMA-Instruction Sheet for Planning and Hydraulic Balancing of Heating System with Thermostatic Radiator Valves". VDMA = Association of German Constructors.



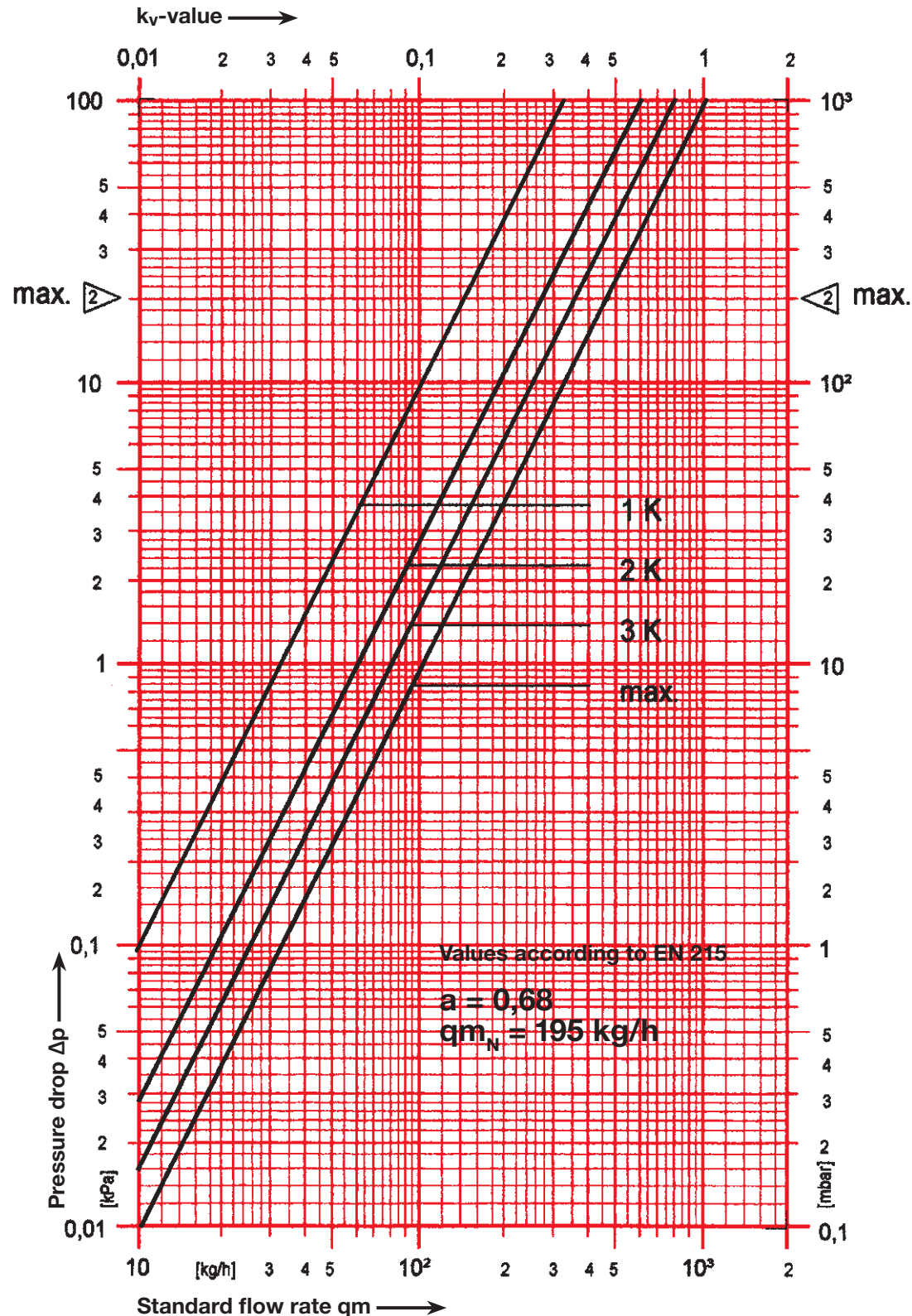
# HERZ Standard Diagram

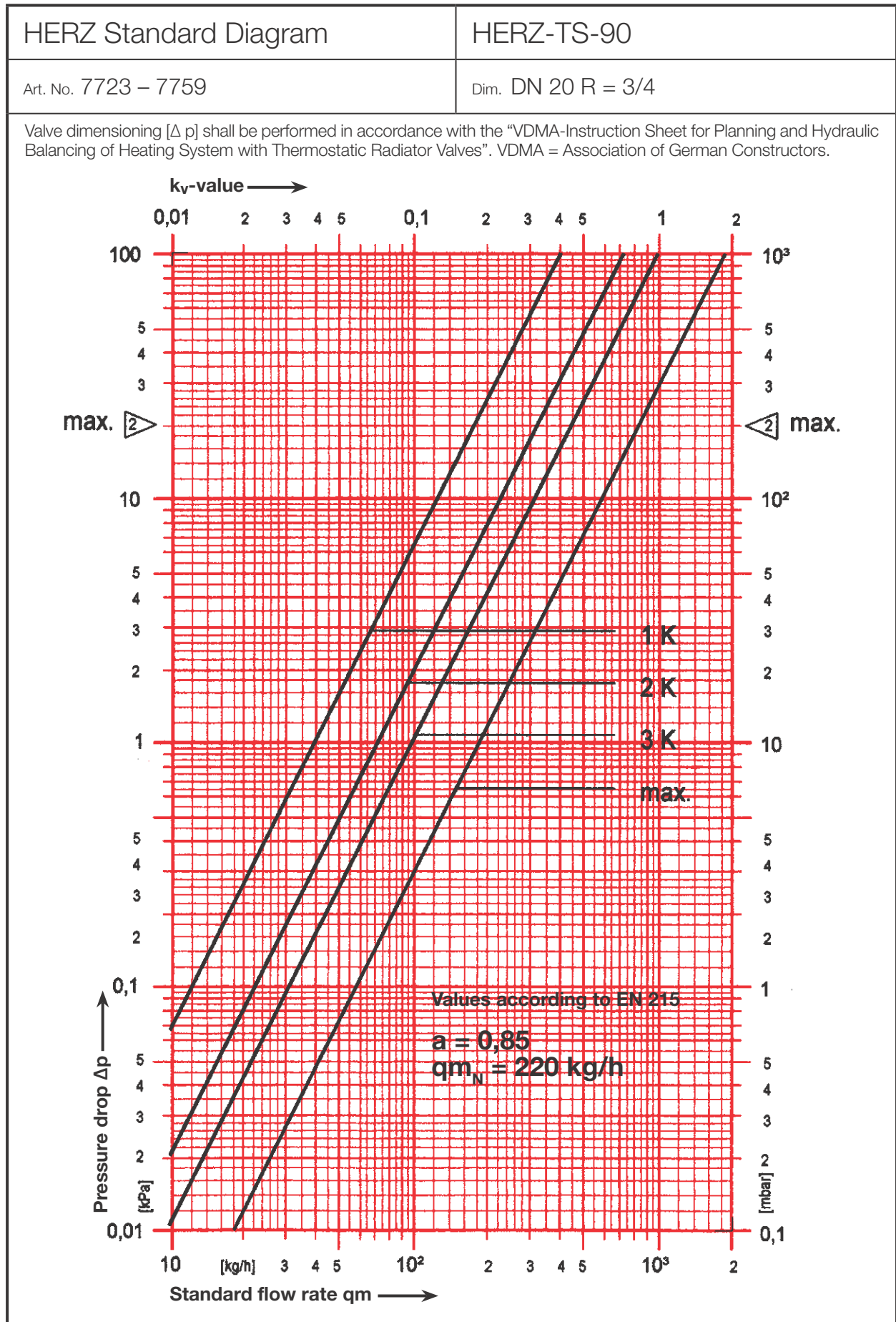
HERZ-TS-90

Art. No. 7723 – 7759

Dim. DN 15 R = 1/2

Valve dimensioning [ $\Delta p$ ] shall be performed in accordance with the "VDMA-Instruction Sheet for Planning and Hydraulic Balancing of Heating System with Thermostatic Radiator Valves". VDMA = Association of German Constructors.





# HERZ Standard Diagram for dimensioning

HERZ-TS-90

Art. No. 7723 – 7724

Dim. DN 25

